



Now Offering Labor Only Services!

Drilling, Grooving, Knurling, Threading, Shaving & Pointing

Let us finish your parts for you!

Brainard Rivet's secondary department has performed high quality operations on house-made, cold-formed fasteners for over a century. Our drilling department is renowned for their speed and excellence. For certain parts, our state-of-the-art thread roller can apply a thread and a knurl in a single pass. Our high-speed pointer can produce up to 150 parts per minute! We are excited to begin offering some of these services separately to existing and new customers. Brainard Rivet is now accepting [requests for quotes](#) to end-drill, groove, knurl, thread, shave or point carbon steel or stainless steel* products. Submit your quote today!



Labor Only Capabilities Guide				
	Minimum Diameter	Maximum Diameter	Minimum Length	Maximum Length
End Drilling	3/16" (4.8 mm)	5/8" (15.9 mm)	5/8" (15.9 mm)	4" (101.6 mm)
Grooving	3/16" (4.8 mm)	5/8" (15.9 mm)	5/8" (15.9 mm)	4" (101.6 mm)
Knurling or Threading	3/16" (4.8 mm)	1/2" (12.7 mm)	Part specific	4" (101.6 mm)
Shaving & Ball Stud Shaving	3/16" (4.8 mm)	5/8" (15.9 mm)	5/8" (15.9 mm)	4 5/8" (117.5 mm)
Pointing <i>Cone points, radius points, dog points, facing, points with multiple features (multiple angels, radii, etc....)</i>	3/16" (4.8 mm)	1" (25.4 mm)	5/8" (15.9 mm)	8" (200 mm) Point Length Max: 7/8" (22.2 mm)
Notes	Lengths are from under head to end of part			
Materials accepted	Carbon steel and stainless steel *Currently only accepting carbon steel products for pointing			



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