



You build it. We hold it together.



BRAINARD
RIVET American fasteners.
Global connections.

A LETTER FROM THE OWNERS

As employee owners of Brainard Rivet, we take great pride in our work. We're a made-in-America manufacturer of cold-headed fasteners for a variety of industries who are confidently carrying on a 100-plus year reputation of excellence from our well-equipped manufacturing center in Girard, Ohio.

Brainard Rivet is a subsidiary of Fastener Industries, Inc. in Berea, Ohio. Fastener Industries dates back to 1905 and is one of Ohio's earliest ESOPs. The seven employee-owned divisions – Brainard Rivet, Buckeye Fasteners Company, The Ohio Nut & Bolt Company, Ohio Nut & Bolt of Canada, Joseph Industries, Modern Fasteners and Plan-E-Tech Tool & Die – encompass various supply chain positions within manufacturing and distribution.

We are fully committed to customer satisfaction and continuous improvement because we know it's only when you – our customers – do well that we do well. Our quality system is certified to ISO 9001:2015 standards and requirements, which we're determined to maintain. What drives us every day is a philosophy to deliver personalized customer service and on-time, high-quality products. It's plain and simple. Whether it's a small-batch, specialty part order or a tried-and-true mass-quantity part, each order gets individualized attention and discussion at our daily production briefings.

What do we make here? We manufacture small and large rivets, knurled, threaded, pointed and grooved products, clevis pins, and hex weld nuts. Our focus is print-specific, solid fasteners in steel and non-ferrous materials, from .093-.625" diameter and up to 5" in length. Oftentimes, customers rely on Brainard Rivet for special, one-of-a-kind fasteners to meet their precise requirements, which we're uniquely experienced producing.

Our Vision:

To inspire more businesses to seek
manufactured-in-America solutions

Our Mission:

As employee-owners, we are committed to
providing low-cost, high-quality fastener
solutions with personalized service to
customers world-wide.



American ingenuity and blue-collar work ethic. That's Brainard Rivet.

We produce orders as small as 1,000 pieces up to millions. Don't need them right away? That's fine, because we can hold your inventory and fulfill your orders when you need them through our Stock and Release program. We're here to make it easy to do business with us.

Our style of manufacturing—cold heading or cold forming—often provides distinctive cost-savings and shorter lead times due to the high speed production and minimal material scrap. The cold heading process provides improved mechanical properties, uninterrupted grain flow and higher quality surface finish due to the near net shape achieved from the displacement and forging of metal within a die. Wire drawers located at each heading station reduce our raw material requirements. Most of our tooling required for manufacturing is crafted on-site. State-of-the-art simulation software engineering enhances tooling life and efficiency.

We also offer labor as a separate service to existing and new customers. We have a skilled secondary department that will end-drill, point, knurl, thread, groove or shave already formed parts.

We're close knit, smart, talented, quality-minded and customer-focused. Take it from the employee-owners, you can trust your business to Brainard Rivet.



TODAY'S BRAINARD RIVET

General Capabilities

Standard or special
head styles

Standard or
special points

• Drilling • Grooving • Shaving
• Knurling • Threading

Heat treating

Labor only

Cleaning and plating

Stock and
Release program

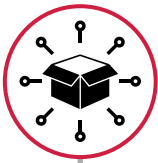
We provide fasteners for customers in:



Automotive/
Truck



Cooperages



Distribution



Furniture



General
Metalworking



Railroad/Misc.

99.7%
on-time order
fill rating

99.87%
customer satisfaction rating
(although we won't be
fully satisfied until we
get closer to 100%)



MATERIALS AND FINISHES



MATERIALS WE WORK WITH

- Steel
 - Low Carbon
 - Medium Carbon
 - Steel Alloys (various)
- Stainless Steel
 - 302
 - 304
 - 316
 - 410
 - 430
- Aluminum
- Copper
- Brass



FINISHES WE OFFER

- Plain
- Cob Cleaned
- Washed
- Cleaned & Oiled
- Passivated
- Plated (various)

Cob clean is an environmentally friendly, in-house finishing process that utilizes organic corn cob material (ground to the consistency of sand) to clean the parts in a tumbling unit. There is ancillary residue of corn oil that remains, which provides a small amount of protection against oxidation.

PRODUCT GUIDE



*Select raw material not of U.S. origin

Product Type	Minimum Shank Diameter	Maximum Shank Diameter
Small Diameter Fasteners	3/32" (2.4 mm)	7/16" (11.1 mm)
Large Diameter Fasteners	1/2" (12.7 mm)	5/8" (15.9 mm)
Shoulder Rivets	1/8" (3.2 mm)	1/2" (12.7 mm)
Swell Neck Rivets	1/4" (6.4 mm)	5/8" (15.9 mm)
Clevis Pins	3/16" (4.8 mm)	5/8" (15.9 mm)
Knurled/Threaded Products	3/16" (4.8 mm)	1/2" (12.7 mm)
Grooved Pins/Shaved Pins	3/16" (4.8 mm)	5/8" (15.9 mm)
Weld Pins & Screws	3/16" (4.8 mm)	1/2" (12.7 mm)

DIAMETER RANGE



LENGTH RANGE



SMALL DIAMETER FASTENERS



LARGE DIAMETER FASTENERS



CLEVIS PINS



Contact quoting@brainardrivet.com



CUSTOM RIVETS AND SPECIAL FASTENERS

Brainard Rivet specializes in unique, made-to-print, cold-formed fasteners. With more than a century of experience in the fastener industry, our ability to produce complicated products while still obtaining economies of scale is appreciated by customers worldwide.

WELDS



SHOULDERS



COLLARS



KNURLED



KNURLED & THREADED



THREADED



SOLUTIONS TO HOLD YOUR WORLD TOGETHER

BALL STUDS



GROOVED



POINTS



HEAD MARKINGS



TRIMMED HEADS



Contact quoting@brainardrivet.com



OUR MANAGEMENT TEAM

We're here to help

Brainard Rivet employee-owners have an average of 15 years of service. Many have been here 25 years or more.



Joseph Lamanna
General Manager



Elijah J. Rodriguez
Quality Manager



Philip Minniti Jr.
Shipping Manager



Donald J. Kirkwood
Director of Sales



Derek J. Morrison
Engineer / Raw Material Coordinator



William F. Chick
Project Manager



**Laura K. Lamanna,
MSE, MBA**
Quoting / Engineering Manager



Chris D. Morrison
Plant Manager



Timothy J. Fawcett
Customer Service Specialist/
New Part Engineering



Leslie Ann Phillips, MBA
Director of Strategic Planning



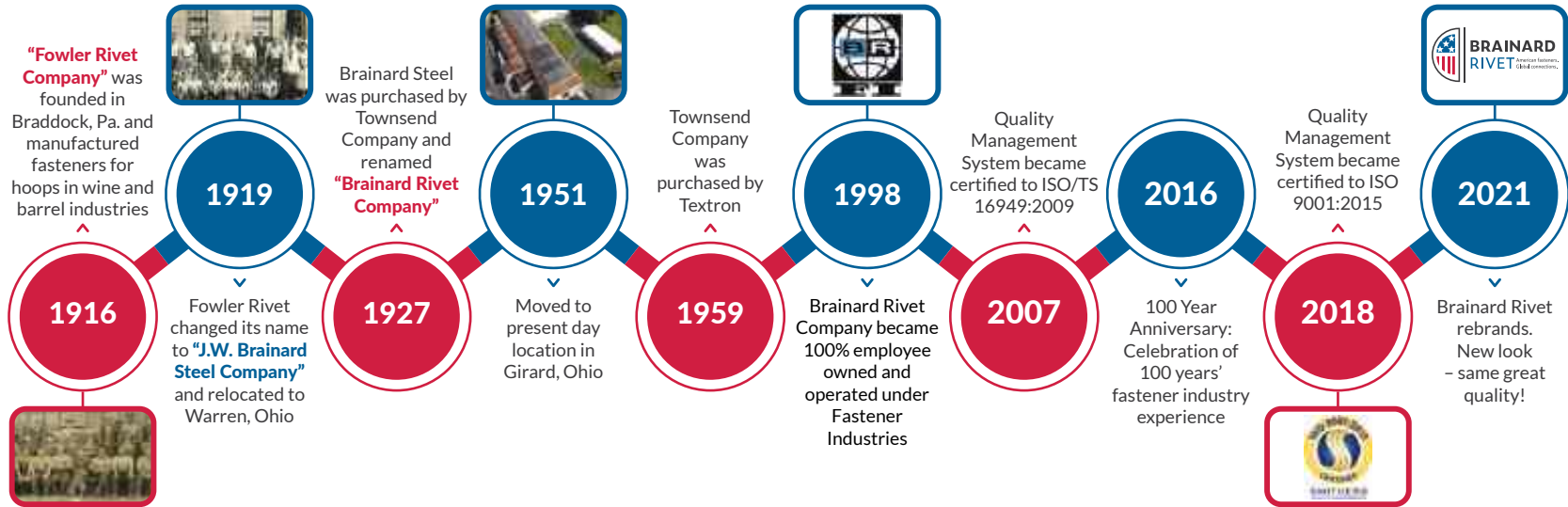
Terry Smith
Plant Supervisor



Janice M. Hughes
Accounts Payable/
Order Entry



HISTORY OF BRAINARD RIVET





Brainard Rivet Company

100% Employee Owned

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Girard, Ohio 44420

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